

# Dead weight tester - Standard / Hydraulic



P = F/S

#### **✓ Applications**

This primary standard Range are designed to test, adjust and calibrate measuring instruments, mechanical or electronic pressure by comparison (pressure gauges, pressure transmitters or sensors or switches)

The dead weight tester consist of a pressure generator, a piston/cylinder unit, a set of weigh identified. The capstan is used to generate a pressure pushing the fluid through the piston. This pressure is balanced by the piston/cylinder assembly which allows to compare the instrument to be calibrated to the pressure values generated by the standard.

This reference instrument are used in factory or calibration laboratory. They are robust and easy to use and have a high long-term stability.

#### √ Technical specifications of the range BH1

- Calibration : Our dead weight tester are calibrated under the following conditions of use :

Temperature 20°C - Pressure atmos. 1013.25 hPa - Humidity 50% - acceleration 9.80665 m/s²) In case you don't use it under the conditions mentioned above, it is necessary to recalculate the

pressure generated by the dead weight according to the different variables.

- Fluid: Mineral oil colorless, compatible with medical or food uses – tank volume 125 cm<sup>3</sup>

- Check/adjust the seat : leveling bubble and adjustable feet

- Connecting for the instrument to be tested : swivel G1/2 standard – other optional fittings

- Rotating weigh: Training masses: manual rotation

- **Crankcase**: Light alloy aluminium AG3 + high-resistance paint

- Capstan : removable for transport

- Piston/cylinder: Single piston hardened steel - Repeatability: 1.10<sup>-4</sup> - Sensitivity: 5.10<sup>-5</sup> - Precision dead

weight: 10-3

- Weight: Corrosion treated steel - total Weight of the set of weights from 12 kg to 48 kg depending on

model - Ergonomic shape of the masses, easy loading of the masses on the bell - Marking

corresponding with the measuring unit choose (bar, mbar, KPa, PSI etc..) **Gravity**: standard (9.80665 m/s² or local gravity without supplement

- Operating temperature: 18 to 28°C – 64 to 82°F

# ✓ Technical product specifications

- **Model**: BH1-300B – dead weight single piston

- **Measuring range**: 5 to 300 bar / 100 to 4000 PSI / 500 to 30000 kPa

- Uncertainly of the pressure measured by the DWT : 0.02 +(1.10-3 x P) (with P in bar)

- **Accuracy**: 0.1% of the scale

- Weight dead weight without masses : 22 kg
- Base generator : CH1-1250B

- Fluid: Oil H40 – fluid density: 860 kg/m<sup>3</sup>

- Typical cross-section of the piston : 3.9245 mm<sup>2</sup>

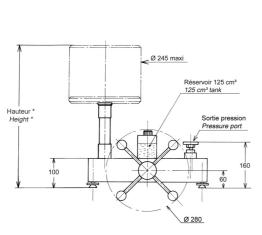
- Material Piston/Cylinder : P = treated steel / C = treated steel

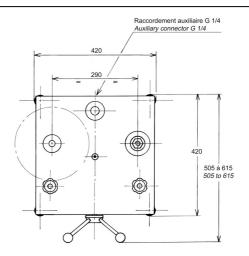
- Number of piston :

#### **✓ Various**

- Delivery details : a manual are provided in English or French with the device + a factory calibration certificate traceable to the national standards
- + data sheet +Certificate + 0.5 liter of mineral Oil
- Maintenance: Our technical service department is at your disposition for the revision, calibration or service your unit Calibration device recommended every 2 or 5 years depending on your use.

### ✓ Dimensions of device





Height with standard set of weight: (bar): 385 mm (PSI): 355 mm

Unit used : mm

### √ Standard weight sets and intermediate

Standard set				
	Pressure (bar)	Total weight	Typical value (g)	
	100	1	4000	
Unit : BAR or kg/cm <sup>2</sup>	95	1	3800	
(Ref. MB0005)	50	1	2000	
	25	1	1000	
	10	2	400	
	5	1	200	
Initial Pressure	5		200	
bell + weight adaptation				
TOTAL	300	7	±12 kg	

Intermediate set				
Pressure Total weight Typical v (bar) (g)				
BAR	No set of intermediate weight			
TOTAL				

Standard set				
	Pressure (PSI)	Total weight	Typical value (g)	
Unit : PSI	1900	1	5244	
	1000	1	2760	
(Ref. MB0011)	400	2	1104	
	200	1	552	
	100	1	276	
Initial Pressure	100		276	
bell + weight adaptation				
TOTAL	4100	6	±11 kg	

intermediate set				
	Pressure Total weigh (PSI)		Typical value (g)	
PSI	No set of intermediate weight			
TOTAL				

Standard set				
	Pressure (Kpa)	Total weight	Typical value (g)	
	10000	1	4000	
Heit - IrDa	9500	1	3800	
Unit : kPa	5000	1	2000	
	2500	1	1000	
	1000	2	400	
	500	1	200	
Initial Pressure	500		200	
bell + weight adaptation				
TOTAL	30000	7	±12 kg	

Intermediate set				
	Pressure Total weight (Kpa)		Typical value (g)	
kPa	No set of intermediate weight			
TOTAL				

## ✓ Options of the dead weight tester

- Standard weight set additional for different units
- Certificate of calibration DAkkS or COFRAC
- Tin oil: 1 liter, 2 liters or 5 liters of oil

## ✓ Suitcase for set of weight





 $transport\ metal\ boxes \\ (OP0101): 260\ x\ 260\ x\ 310\ mm\ -\ weight\ empty: 6\ kg$ 





Suitcase for post planning and transportation (OPxxxx) large: 355 x 505 x 310 mm - weight empty: 13 kg + (OPxxxx) small: 290 x 250 x 310 mm - weight empty: 5 kg

## - Suitcase for the dead weight (ref.OP0002) :









# ✓ **Accessories** (Ask for our specific documentation)

- Accessory case (ref.OP0057)
- Setting gauge kit (ref.OP0125)
- Kit drain tank (ref.OP0025)
- Separator all fluids up to 800 bar (ref.OP0023)
- Bench cleaning (ref.OP0062)
- Suitcase with pear + needle up (OP0228)













- Connectors up to 1200 bar: suitcase connectors M (ref.OP0174) – suitcase connectors G (ref.OP0171) - suitcase connectors NPT (ref.OP0172) - suitcase connectors BSP-TR (ref.OP0173) - suitcase with 17 connectors M + G + NPT + BSP-TR (ref.OP0037) – unit connector





### ✓ Transport and packaging

- Packaging: woodpack is provided for the shipping

Designation/Reference	Dimension / carton or shipping crate	Weight empty / total weight (packaging + materiel)
Dead weight without weight	470 x 470 x 240 mm	Carton empty 1.5 kg Total weight ±24 kg
Standard weight set	300 x 300 x 170 mm	Carton empty 1.5 kg Total weight ±14 kg
Wood packaging		Suitcase empty 20 kg
SB0002	790 x 480 x 340 mm	Total weight ±58 kg (dead weight + weight set + packaging)



SB0002

- Note : shipping is extra.

### √ Other models available in the range BH1

(Datasheet are available on request or on our website: www.aremeca-instrumentation.com)

### Models single piston

		Measuring range		
Models	Accuracy	Bar or kg/cm²	PSI	kPa
BH1-1200B	10-3	5 to 1200	100 to 16000	500 to 120000
BH1-600B	10-3	5 to 600	100 to 8000	500 to 60000
BH1-120B	10-3	0.5 to 120	10 to 1600	50 to 12000
BH1-60B	10-3	0.5 to 60	10 to 800	50 to 6000
BH1-30B	10-3	0.5 to 30	10 to 400	50 to 3000